










Date: Monday, 3/19/2007 8:17:31 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET RIB
Job Number : 31271	
Estimate Number : 10402	
P.O. Number : <u>N/A</u>	Part Number : D31661
This Issue : 3/19/2007 S.O. No. : <u>N/A</u>	Drawing Number : D3166 REV A1
Prsht Rev. : <u>NC</u>	Project Number : N/A
First Issue : <u>N/A</u> Type : LANDING GEAR	Drawing Revision : A1
Previous Run : 30893	Material : <u>N/A</u>
Written By : _____	Due Date : 3/30/2007 Qty: 20 Um: Each
Checked & Approved By : <u>Kim Johnston 03.19</u>	
Comment : Est. A 02.08.23 New issue KJ	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	M304TS0750W065	304 SQ Tube .75x.75x.065W
		
Comment: Qty.: 5.2500 f(s)/Unit Total : 105.0000 f(s) 304 SQ Tube .75x.75x.065W (M304TS0750W065) Material: 304/316 SS tube 0.065" wall : Batch <u>103869</u> <i>X</i> <i>EL 7-4-3</i>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
		
Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 60.00" long. <i>EL 7-4-3</i>		
3.0	BENDING	BENDING MACHINE
		
Comment: BENDING MACHINE Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004. <i>EL-7-5-7</i>		
4.0	QC6	DIMENSIONAL CHECK
		
Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302) <i>07/05/07</i>		
5.0	PACKAGING #1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WS</u> <i>EL 7-5-7</i> <i>(20)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/08

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BASKET RIB

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

07/05/08

Job Completion



07/05/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

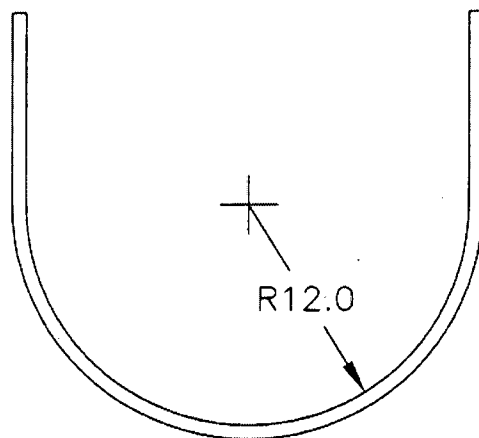
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WMS 36.0	

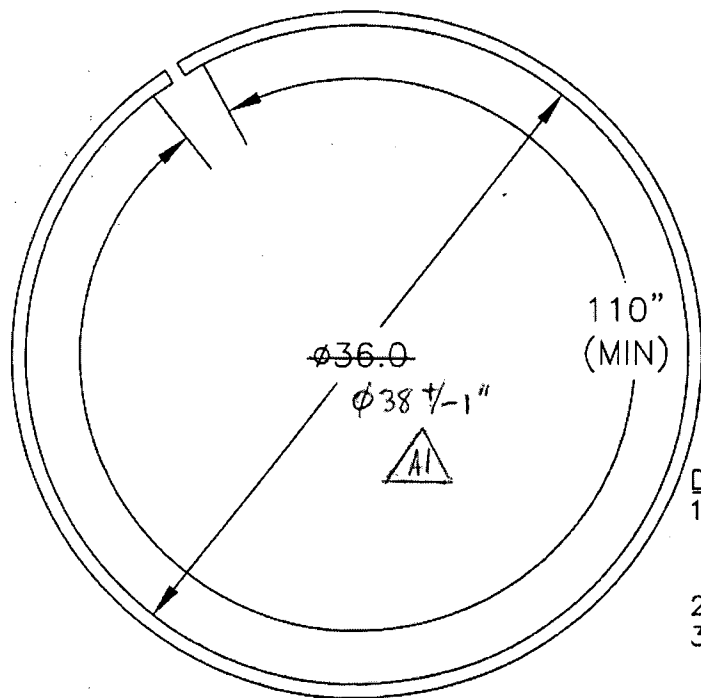
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31271

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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